

Metric Conversions

MM x 0.03937 = Inches
 Inches x 25.4 = MM
 Grams x 0.03527 = Ounces
 Ounces x 28.349527 = Grams



Knurling Tools, Form Type – Single Knurl

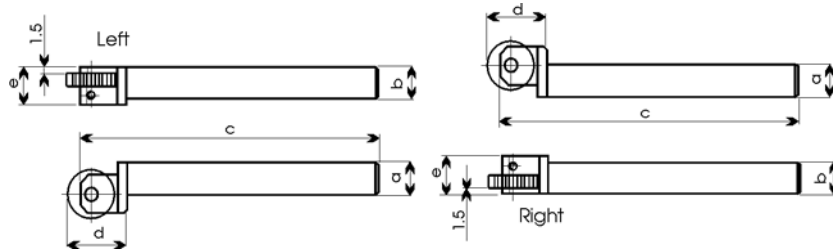
No. K1-853

CNC Bump Type Knurling Tools

With CNC Shanks. Available in either Left or Right hand shanks. Each holder includes one Medium pitch, Straight pattern (AA) knurl.

Features

- **Machine:** Small CNC Lathes (Star, Citizen)
- **Knurl Size:** see below
- **Knurl Patterns:** Straight (1 knurl AA)
Diamond, Male (1 knurl GV),
Diamond, Female (1 knurl GE)
- **Knurls Included:** 1 each Medium pitch,
Straight pattern (AA)



Capacity	Shank Size	b	c	d	e	Knurl Size	Cat. No.
3-50mm	8 mm	8	95	16.5	12	M - 10x4x4	K1-853-M08L-M
3-50	8	8	95	16.5	12	M - 10x4x4	K1-853-M08R-M
3-50	10	10	95	16.5	12	M - 10x4x4	K1-853-M10L-M
3-50	10	10	95	16.5	12	M - 10x4x4	K1-853-M10R-M
3-50	12	12	95	16.5	12	M - 10x4x4	K1-853-M12L-M
3-50	12	12	95	16.5	12	M - 10x4x4	K1-853-M12R-M
3-50	16	16	95	16.5	12	M - 10x4x4	K1-853-M16L-M
3-50	16	16	95	16.5	12	M - 10x4x4	K1-853-M16R-M
3-50	20	20	95	16.5	12	S - 20x8x6	K1-853-M20U-S
3-50	25	25	95	16.5	12	S - 20x8x6	K1-853-M25U-S
3-50	3/4"	3/4"	95	16.5	12	E - 3/4x3/8x1/4	K1-853-0750U-E
3-50	1"	1"	95	16.5	12	E - 3/4x3/8x1/4	K1-853-1000U-E

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One Eagle Rock Drive
 Bath, Pennsylvania
 18014-9648

1-610-759-5200 • Fax: 1-610-759-4340
 1-800-EAGLEROCK • 1-800-324-5376
www.EagleRockONLINE.com

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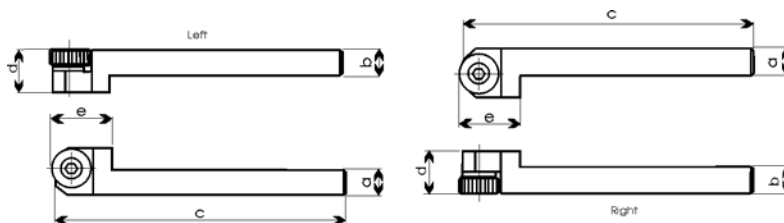
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**Bump Type “Up-To-The-Shoulder”
Knurling Tools**

With CNC Shanks. Uses Counterbored knurls to knurl up to a shoulder. Available in either Left or Right hand shanks. Each holder includes one Medium pitch, Straight pattern (AA) knurl.

Features

- **Machine:** Small CNC Lathes (Star, Citizen)
- **Knurl Size:** see below
- **Knurl Patterns:** Straight (1 knurl AA)
Diamond, Male (1 knurl GV),
Diamond, Female (1 knurl GE)
- **Knurls Included:** 1 each Medium pitch,
Straight pattern (AA)



a	b	c	d	e	Knurl Size	Cat. No.
8	8	109.5	16.5	22.5	BX-15x6x6/11	K1-853-M08L-BX
8	8	109.5	16.5	22.5	BX-15x6x6/11	K1-853-M08R-BX
10	10	109.5	16.5	22.5	BX-15x6x6/11	K1-853-M10L-BX
10	10	109.5	16.5	22.5	BX-15x6x6/11	K1-853-M10R-BX
12	12	109.5	16.5	22.5	BX-15x6x6/11	K1-853-M12L-BX
12	12	109.5	16.5	22.5	BX-15x6x6/11	K1-853-M12R-BX
16	16	109.5	16.5	22.5	BX-15x6x6/11	K1-853-M16L-BX
16	16	109.5	16.5	22.5	BX-15x6x6/11	K1-853-M16R-BX
20	20	109.5	16.5	22.5	BY-20x8x6/13	K1-853-M20L-BY
20	20	109.5	16.5	22.5	BY-20x8x6/13	K1-853-M20R-BY
25	25	109.5	16.5	22.5	BY-20x8x6/13	K1-853-M25L-BY
25	25	109.5	16.5	22.5	BY-20x8x6/13	K1-853-M25R-BY
3/4"	3/4"	109.5	16.5	22.5	BY-20x8x6/13	K1-853-0750L-BY
3/4"	3/4"	109.5	16.5	22.5	BY-20x8x6/13	K1-853-1000L-BY
1"	1"	109.5	16.5	22.5	BY-20x8x6/13	K1-853-0750L-BY
1"	1"	109.5	16.5	22.5	BY-20x8x6/13	K1-853-0750R-BY

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