

Metric Conversions

MM	x	0.03937	=	Inches
Inches	x	25.4	=	MM
Grams	x	0.03527	=	Ounces
Ounces	x	28.349527	=	Grams

EAGLE ROCK[®]
TECHNOLOGIES

Knurlcraft[™]

Knurling Tools, Cut Type – Double Knurl

No. K1-860

Diamond Pattern Cut Type Knurling Tools

With Manual Lathe Shank, VDI and reversible CNC Shanks

Features **Synchronized knurl adjustment** to insure a perfect tooth form and maximum knurl life on any diameter within its range. The geared head simplifies diameter adjustment. An adjustment knob on the tool head adjusts both knurls simultaneously.

For cutting 30° and 45° diamond pattern knurls. Each tool includes one set, Medium pitch, Straight pattern (AA) knurls to produce a 30° Diamond pattern on your part.

Features

- **Machine:** Manual Lathe
- **Capacity:** see below
- **Knurl Size:** see below
- **Knurl Patterns:** Diamond 30° or 45°
(2 knurls AA or 1 knurl BL and 1 knurl BR 15°)
- **Knurls Included:** 1 set Medium pitch, Straight pattern (AA) knurls to produce a 30° Diamond pattern on your part.



EAGLE ROCK[®] TECHNOLOGIES INC.

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*Manufacturers of Specialty
Tooling and Accessories since 1963*

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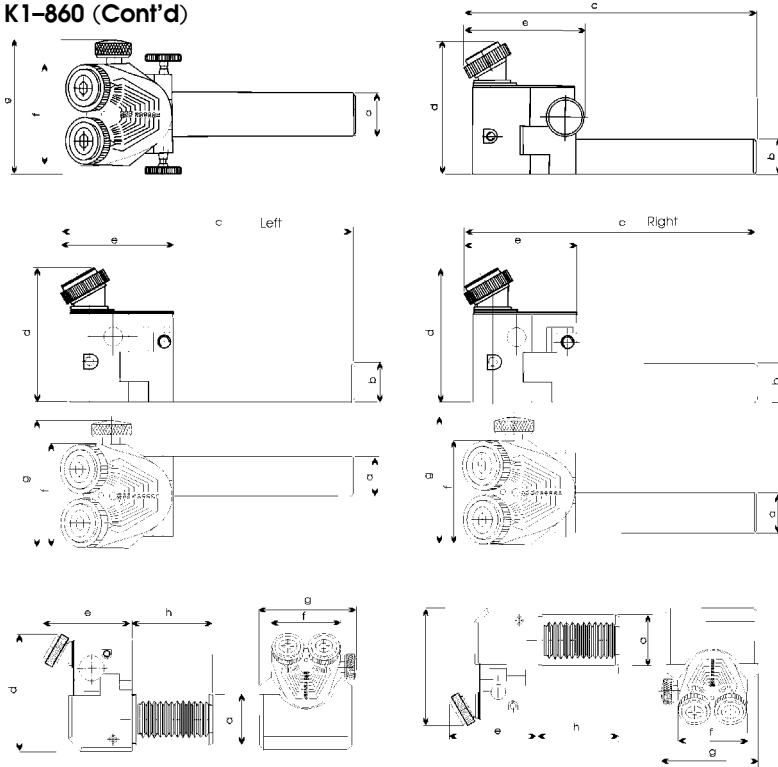
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Knurling Tools, Cut Type – Double Knurl

No. K1-860 (Cont'd)



Manual Lathe Shank

Capacity	a	b	c	d	e	f	g	Knurl Size	Cat. No.
3-50	16	14	115	39.5	40	34	40	P-15x4x8	K1-860-M16C-P
10-250	20	20	152	70	64	58	68	V-25x6x8	K1-860-M20C-V

CNC Lathe Shank

Capacity	a	b	c	d	e	f	g	Knurl Size	Cat. No.
3-50	16	20	115	40	35	34	39	P-15x4x8	K1-860-M16U-P
3-50	20	20	115	40	35	34	39	P-15x4x8	K1-860-M20U-P
3-50	25	20	115	40	35	34	40	P-15x4x8	K1-860-M25U-P
10-250	20	20	138	70	58	58	64	V-25x6x8	K1-860-M20U-V
10-250	25	25	138	70	58	58	64	V-25x6x8	K1-860-M25U-V

VDI Shank

Capacity	a	d	e	f	g	h	Knurl Size	Cat. No.
10-250	30	83	70	58	68	55	V-25x6x8	K1-860-V30L-V
10-250	30	83	70	58	68	55	V-25x6x8	K1-860-V30R-V
10-250	40	92	70	58	74	63	V-25x6x8	K1-860-V40L-V
10-250	40	92	70	58	74	63	V-25x6x8	K1-860-V40R-V
10-250	50	102	70	58	84	78	V-25x6x8	K1-860-V50L-V
10-250	50	102	70	58	84	78	V-25x6x8	K1-860-V50R-V

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