

Metric Conversions

MM	x	0.03937	=	Inches
Inches	x	25.4	=	MM
Grams	x	0.03527	=	Ounces
Ounces	x	28.349527	=	Grams

EAGLE ROCK[®]

TECHNOLOGIES

Knurlcraft[™]

Knurling Tools, Cut Type – Double Knurl

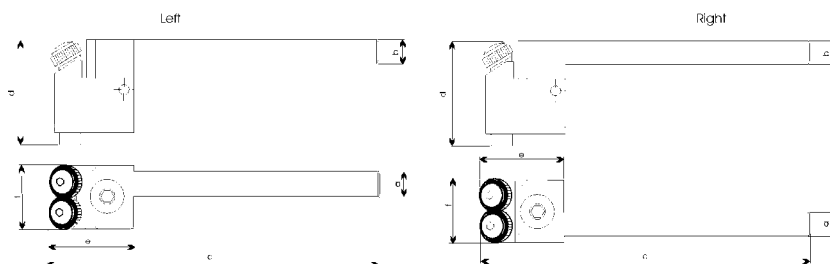
No. K1-863

Diamond Pattern Cut Type Knurling Tools

For 30° and 45° diamond pattern cut knurling on Automatic and CNC screw machines. Leading edge of knurls are in-line with the front of the shank. Knurl head is adjustable to accommodate for any mis-alignment. Knurls are individually adjustable to insure a perfect tooth form and maximum tool life on any diameter within its capacity.

Features

- **Machine:** Automatic and CNC Screw Machines
- **Capacity:** see below
- **Knurl Sizes:** see below
- **Knurl Patterns:** Diamond 30 or 45°
(2 knurls AA or 1 knurl BL and 1 knurl BR 15°)
- **Knurls Included:** 1 set Medium pitch, Straight pattern (AA) knurls to produce a 30° Diamond pattern on your part.



Capacity	a	b	c	d	e	f	Knurl Size	Cat. No.
2-15	8	8	107	34	27	20.5	AD -10x3x6	K1-863-M08L-AD
2-15	8	8	107	34	27	20.5	AD -10x3x6	K1-863-M08R-AD
2-15	10	10	107	34	27	20.5	AD -10x3x6	K1-863-M10L-AD
2-15	10	10	107	34	27	20.5	AD -10x3x6	K1-863-M10R-AD
2-15	12	12	107	34	27	20.5	AD -10x3x6	K1-863-M12L-AD
2-15	12	12	107	34	27	20.5	AD -10x3x6	K1-863-M12R-AD
2-15	16	16	107	34	27	20.5	AD -10x3x6	K1-863-M16L-AD
2-15	16	16	107	34	27	20.5	AD -10x3x6	K1-863-M16R-AD
3-50	16	16	128	39.5	48	38	P -15x4x8	K1-863-M16L-P
3-50	16	16	128	39.5	48	38	P -15x4x8	K1-863-M16R-P

EAGLE ROCK[®] TECHNOLOGIES INC.

*Manufacturers of Specialty
Tooling and Accessories since 1963*

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