

#### Metric Conversions

MM	x	0.03937	=	Inches
Inches	x	25.4	=	MM
Grams	x	0.03527	=	Ounces
Ounces	x	28.349527	=	Grams

**EAGLE ROCK**<sup>®</sup>  
**TECHNOLOGIES**



**WAHLSTROM**  
Float-Lock

No. M1-93, M1-94

#### **WAHLSTROM™ Fully Automatic Drill Chucks**

Changing tools is a matter of seconds - it is no longer necessary to stop the spindle. One drill press with a WAHLSTROM Automatic Drill Chuck does the work of several. Multi-head drill press setups are eliminated. You can spot drill, drill and ream with one setup. No keys, collets or wrenches are used. The grip increases with the load. Save costly minutes in changing tools.

WAHLSTROM Automatic Drill Chucks are not limited to regular drill press work. They can be used to great advantage on boring and milling machines, on lathes for deburring and filing and many special applications.

*Toolcrib Classics™*



No keys, collets, or wrenches needed. Save as much as 95% of tool-changing down time.

WAHLSTROM Automatic Drill Chucks are rugged tools, proven out in many years of heavy production work. Simple construction assures reliability and ease of operation.



No. M1-94  
1/2" Capacity

No. M1-93  
3/8" Capacity

**EAGLE ROCK**<sup>®</sup> TECHNOLOGIES INC.

*Manufacturers of Specialty Tooling and Accessories since 1963*

One Eagle Rock Drive  
Bath, Pennsylvania  
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**Metric Conversions**

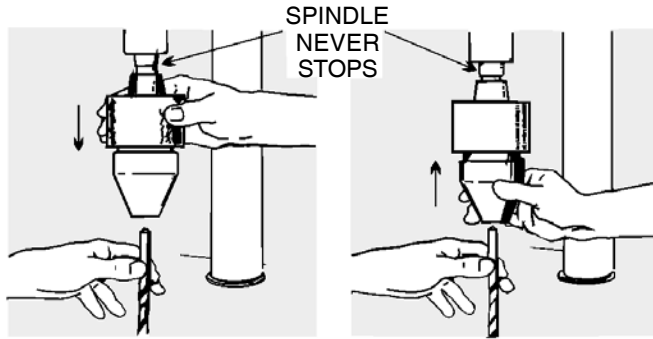
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**TECHNOLOGIES**



**WAHLSTROM**  
**Float-Lock**

Fast-paced uninterrupted production with Wahlstrom quick change automatic chuck.



1. Grip Sleeve. Pull down. Jaws open automatically; drill is released.

2. Insert new drill. Push tapered part up. Drill is locked in place.

For drill presses, boring mills, jig bore, milling machines and other special applications. The grip of the jaws increase with the load.

**Important Note: WAHLSTROM Automatic Drill Chucks are for manually operated drill presses and milling machines only.**

**NOT FOR AUTOMATIC DRILL PRESS.**



Shank Type	3/8" Capacity Cat. No.	1/2" Capacity Cat. No.
Morse taper shank # 1	M1-93-MT1	M1-94-MT1
Morse taper shank # 2	M1-93-MT2	M1-94-MT2
Morse taper shank # 3	—	M1-94-MT3
Jacobs female # 2	M1-93-JF2	M1-94-JF2
Jacobs female # 33	M1-93-JF33	M1-94-JF33
1/2" straight shank	M1-93-SS0500	M1-94-SS0500
3/4" straight shank	—	M1-94-SS0750
R8 shank	M1-93-R8	M1-94-R8

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